

**Illinois Commerce Commission**  
**Pipeline Safety**  
**Exit Meeting Documentation Form**

<b>Operator:</b>	AMEREN ILLINOIS COMPANY
<b>Inspection Unit(s):</b>	Hillsboro Storage
<b>Date of Meeting:</b>	09/26/2013
<b>Pipeline Safety Analyst:</b>	Jim Watts
<b>Exit Meeting Contact:</b>	Mike Kershaw

**Issues Identified/Amendments/Probable Violations:**

**ISSUE(S) FOUND:**

NO ISSUES FOUND.

**ISSUE(S) CORRECTED:**

NO ISSUES CORRECTED.

**NOTICE OF AMENDMENT(S) FOUND:**

NO NOAs FOUND.

**NOA(S) CORRECTED:**

NO NOAs CORRECTED.

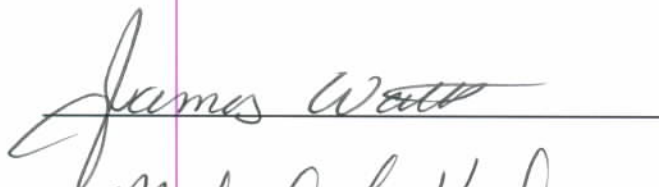
**NOTICE OF PROBABLE VIOLATION(S) FOUND:**

192.225(a) - While conducting a construction inspection at the Hillsboro Storage Field, Staff observed a total of five fittings (3 tees and 2 elbows) marked with a yield strength of WPHY 65 had been welded into a drip and pig launcher piping during prefabrication. Further investigation determined Ameren does not have a qualified welding procedure for welding on piping with a yield strength of X65. Ameren only has qualified welding procedures up to and including X60 yield strength. The fittings identified being marked as WPHY 65 shall be cut out and replaced with fittings marked as WPHY 60. While Staff was present Ameren conducted a review of the fitting stock for this project at Hillsboro Storage and removed all fittings marked as WPHY 65 and will not be used during the construction project.

**NOPV(S) CORRECTED:**

NO NOPVs CORRECTED.

Pipeline Safety Analyst Signature:



Operator Representative Signature:

